#10 Perfect Tapping Oil

## SECTION 1  Product and Company Information

**Product identifier**  Accu-Lube #10 Perfect Tapping Oil  
**Product use**  Metalworking lubricant  
**Manufacturer**  ITW ROCOL North America  
3624 West Lake Avenue  
Glenview, Illinois 60026  
1-800-452-5823  
**Emergency Info**  After 5:00pm CST: CHEMTREC, 1-800-424-9300

## SECTION 2  Hazards Identification

**Emergency overview**  No hazards resulting from the material supplied.  
**HMIS Rating**  
- Health 0  
- Flammability 1  
- Reactivity 0  
- Personal protection B  
**Routes of entry**  Skin, eyes, respiratory tract, digestive system.  
**Potential short-term health effects**  
- **Skin**  May cause mild irritation.  
- **Eyes**  May cause mild irritation.  
- **Inhalation**  May cause headache, dizziness and irritate the mucous membranes.  
- **Ingestion**  No hazards anticipated from ingestion incidental to industrial exposure.  
**Potential long-term health effects**  None identified

## SECTION 3  Chemical Composition/Hazardous Ingredients

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>CAS #</th>
<th>OSHA/PEL (TWA)</th>
<th>ACGIH/TLV (TWA)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Not applicable</td>
<td>N/AP</td>
<td>N/AP</td>
<td>N/AP</td>
</tr>
</tbody>
</table>

This product contains no chemicals subject to the reporting requirements of OSHA's Hazard Communication Standard 29 CFR 1910.1200.
SECTION 4  First Aid Measures

Skin contact  Immediately wash the exposed area thoroughly with soap and water. Remove contaminated clothing. Wash before reuse. If irritation persists, consult physician.

Eye contact  In case of contact, immediately flush with water for at least 15 minutes. If irritation persists, consult physician.

Inhalation  If inhaled, move to fresh air. If irritation persists, consult physician.

Ingestion  If swallowed, DO NOT induce vomiting. Contact a physician immediately. If vomiting occurs, keep head below hips to prevent aspiration of liquid into the lungs.

SECTION 5  Fire Fighting Measures

Flammability  Non-flammable

Products of combustion  Oxides of carbon (CO, CO₂).

Flash point (method)  > 200°F (93° C) (PMCC)

Explosion data

<table>
<thead>
<tr>
<th>Sensitivity to mechanical impact</th>
<th>None</th>
</tr>
</thead>
<tbody>
<tr>
<td>Sensitivity to static discharge</td>
<td>None</td>
</tr>
</tbody>
</table>

Fire-fighting media and instructions  In case of fire, use carbon dioxide, dry chemicals, foam, fog, sand, or earth.

Special fire-fighting procedures/equipment  Self contained breathing apparatus and protective clothing is recommended to protect fire fighters from any hazardous combustion or decomposition products. Pressure build-up in the closed container may occur due to heat exposure. Keep away from heat, sparks, flame or ignition sources.

SECTION 6  Accidental Release Measures

Personal precautions  Use appropriate safety equipment. Avoid inhaling vapors or mist. Avoid contact with eyes, skin and clothing.

Environmental precautions  Do not allow spilled product to enter drains, sewers, or waterways.

Cleanup  Ventilate area. Eliminate all sources of heat and flame. Stop leak if safe to do so. Contain spill. Use absorbent material, such as vermiculite or sand. Place in suitable container for later disposal.

Prohibited materials  None

SECTION 7  Handling and Storage

Handling  Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.

Storage  Store away from oxidizing agents, extreme heat, flame, or ignition sources. Store and use in a well ventilated area. Store in closed containers between 50°F and 120°F (10°C and 49°C).
SECTION 8 Exposure Controls and Personal Protection

Hygiene measures
Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke while handling this product.

Control measures
General ventilation should be sufficient. Providing approved respirators for emergencies, or when mist/vapor concentrations are unknown may be warranted. Availability of eye wash station, washing facilities and safety shower is recommended.

Personal protection
Skin
Wear suitable glove. Chemical resistant gloves, such as polyvinyl chloride-coated, are recommended. Wear protective clothing suitable to prevent contact. Remove contaminated clothing and launder before wearing.

Eyes
Safety glasses are recommended.

Respiratory
Not normally required. Control vapor or mist concentrations below exposure limits through use of general or local exhaust ventilation.

SECTION 9 Physical and Chemical Properties

Physical state
Liquid

Color
Pink

Odor
Mild

pH
Not applicable

Boiling point
> 400°F (204°C)

Melting/freezing point
Not available

Vapor pressure
< 1 mmHg

Solubility in water
Insoluble

Specific gravity
0.92

Vapor density
> 1

Volatile organic compounds
Negligible

SECTION 10 Reactivity and Stability

Stability and reactivity
Stable. Hazardous polymerization will not occur.

Conditions to avoid
Extreme heat

Materials to avoid
Strong oxidizers

Hazardous decomposition products
Thermal decomposition or burning will produce carbon monoxide, carbon dioxide, and thick smoke.
**SECTION 11  Toxicological Information**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>LD50</td>
<td>Not determined for the product</td>
</tr>
<tr>
<td>LC50</td>
<td>Not determined for the product</td>
</tr>
<tr>
<td>Carcinogenic</td>
<td>None of the ingredients in this product are listed by IARC, ACGIH, NTP or OSHA as carcinogenic.</td>
</tr>
<tr>
<td>Teratogenicity</td>
<td>No information</td>
</tr>
<tr>
<td>Mutagenicity</td>
<td>No information</td>
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</tbody>
</table>

**SECTION 12  Ecological Information**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Environmental toxicity</td>
<td>None reported</td>
</tr>
<tr>
<td>Aquatic toxicity</td>
<td>No data</td>
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</tbody>
</table>

**SECTION 13  Disposal Considerations**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Information</th>
</tr>
</thead>
<tbody>
<tr>
<td>Handling for disposal</td>
<td>Absorb on suitable material and follow procedures listed below.</td>
</tr>
<tr>
<td>Methods of disposal</td>
<td>Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.</td>
</tr>
</tbody>
</table>

**SECTION 14  Transportation Information**

Not classified as hazardous for transport (DOT, TDG, CFR, IMO, ICAO).

**SECTION 15  Regulatory Information**

<table>
<thead>
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</tr>
</thead>
<tbody>
<tr>
<td>OSHA status</td>
<td>This product is not hazardous under the criteria of the Federal OSHA Hazardous Communication Standard 29 CFR 1910.1200.</td>
</tr>
<tr>
<td>WHMIS information</td>
<td>None</td>
</tr>
<tr>
<td>TSCA information</td>
<td>All ingredients are included in the TSCA inventory.</td>
</tr>
<tr>
<td>SARA Title III</td>
<td>Contains no ingredients which exceed De Minimus reporting requirements.</td>
</tr>
<tr>
<td>California Prop 65</td>
<td>This product contains the following substances that are regulated under California Proposition 65: Dioxane, Ethylene Oxide</td>
</tr>
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</table>

**SECTION 16  Other Information**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Information</th>
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<tbody>
<tr>
<td>Prepared by</td>
<td>ITW ROCOL North America, Leroy Hitchcock, 1-800-452-5823</td>
</tr>
<tr>
<td>Date of issue</td>
<td>March 13, 2008</td>
</tr>
<tr>
<td>Date of previous issue</td>
<td>June 17, 2006</td>
</tr>
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**References**

4. Material Safety Data Sheets from manufacturer.