

MATERIAL SAFETY DATA SHEET



#10 Perfect Tapping Oil

SECTION 1	Product and Company Information
Product identifier	Accu-Lube #10 Perfect Tapping Oil
Product use	Metalworking lubricant
Manufacturer	ITW ROCOL North America 3624 West Lake Avenue Glenview, Illinois 60026 1-800-452-5823
Emergency Info	After 5:00pm CST: CHEMTREC, 1-800-424-9300

SECTION 2	Hazards Identification
Emergency overview	No hazards resulting from the material supplied.
HMIS Rating	
Health	0
Flammability	1
Reactivity	0
Personal protection	B
Routes of entry	Skin, eyes, respiratory tract, digestive system.
Potential short-term health effects	
Skin	May cause mild irritation.
Eyes	May cause mild irritation.
Inhalation	May cause headache, dizziness and irritate the mucous membranes.
Ingestion	No hazards anticipated from ingestion incidental to industrial exposure.
Potential long-term health effects	None identified

SECTION 3	Chemical Composition/Hazardous Ingredients		
Ingredients	CAS #	OSHA/PEL (TWA)	ACGIH/TLV (TWA)
Not applicable	N/AP	N/AP	N/AP

This product contains no chemicals subject to the reporting requirements of OSHA's Hazard Communication Standard 29 CFR 1910.1200.

SECTION 4**First Aid Measures**

Skin contact	Immediately wash the exposed area thoroughly with soap and water. Remove contaminated clothing. Wash before reuse. If irritation persists, consult physician.
Eye contact	In case of contact, immediately flush with water for at least 15 minutes. If irritation persists, consult physician.
Inhalation	If inhaled, move to fresh air. If irritation persists, consult physician.
Ingestion	If swallowed, DO NOT induce vomiting. Contact a physician immediately. If vomiting occurs, keep head below hips to prevent aspiration of liquid into the lungs.

SECTION 5**Fire Fighting Measures**

Flammability	Non-flammable
Products of combustion	Oxides of carbon (CO, CO ₂).
Flash point (method)	> 200°F (93° C) (PMCC)
Explosion data	
Sensitivity to mechanical impact	None
Sensitivity to static discharge	None
Fire-fighting media and instructions	In case of fire, use carbon dioxide, dry chemicals, foam, fog, sand, or earth.
Special fire-fighting procedures/equipment	Self contained breathing apparatus and protective clothing is recommended to protect fire fighters from any hazardous combustion or decomposition products. Pressure build-up in the closed container may occur due to heat exposure. Keep away from heat, sparks, flame or ignition sources.

SECTION 6**Accidental Release Measures**

Personal precautions	Use appropriate safety equipment. Avoid inhaling vapors or mist. Avoid contact with eyes, skin and clothing.
Environmental precautions	Do not allow spilled product to enter drains, sewers, or waterways.
Cleanup	Ventilate area. Eliminate all sources of heat and flame. Stop leak if safe to do so. Contain spill. Use absorbent material, such as vermiculite or sand. Place in suitable container for later disposal.
Prohibited materials	None

SECTION 7**Handling and Storage**

Handling	Use appropriate safety equipment. Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Keep away from extreme heat. Keep container closed when not in use.
Storage	Store away from oxidizing agents, extreme heat, flame, or ignition sources. Store and use in a well ventilated area. Store in closed containers between 50°F and 120°F (10°C and 49°C).

SECTION 8**Exposure Controls and Personal Protection****Hygiene measures**

Avoid contact with eyes, skin and clothing. Do not eat, drink, or smoke while handling this product.

Control measures

General ventilation should be sufficient. Providing approved respirators for emergencies, or when mist/vapor concentrations are unknown may be warranted. Availability of eye wash station, washing facilities and safety shower is recommended.

Personal protection**Skin**

Wear suitable glove. Chemical resistant gloves, such as polyvinyl chloride-coated, are recommended. Wear protective clothing suitable to prevent contact. Remove contaminated clothing and launder before wearing.

Eyes

Safety glasses are recommended.

Respiratory

Not normally required. Control vapor or mist concentrations below exposure limits through use of general or local exhaust ventilation.



SECTION 9**Physical and Chemical Properties****Physical state**

Liquid

Color

Pink

Odor

Mild

pH

Not applicable

Boiling point

> 400°F (204°C)

Melting/freezing point

Not available

Vapor pressure

< 1 mmHg

Solubility in water

Insoluble

Specific gravity

0.92

Vapor density

> 1

Volatile organic compounds

Negligible

SECTION 10**Reactivity and Stability****Stability and reactivity**

Stable. Hazardous polymerization will not occur.

Conditions to avoid

Extreme heat

Materials to avoid

Strong oxidizers

Hazardous decomposition products

Thermal decomposition or burning will produce carbon monoxide, carbon dioxide, and thick smoke.

SECTION 11	Toxicological Information
LD50	Not determined for the product
LC50	Not determined for the product
Carcinogenic	None of the ingredients in this product are listed by IARC, ACGIH, NTP or OSHA as carcinogenic.
Teratogenicity	No information
Mutagenicity	No information

SECTION 12	Ecological Information
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Environmental toxicity	None reported
Aquatic toxicity	No data

SECTION 13	Disposal Considerations
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Handling for disposal	Absorb on suitable material and follow procedures listed below.
Methods of disposal	Dispose of in a manner that is recommended by local, state, provincial and federal laws and regulations.

SECTION 14	Transportation Information
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Not classified as hazardous for transport (DOT, TDG, CFR, IMO, ICAO).

SECTION 15	Regulatory Information
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OSHA status	This product is not hazardous under the criteria of the Federal OSHA Hazardous Communication Standard 29 CFR 1910.1200.
WHMIS information	None
TSCA information	All ingredients are included in the TSCA inventory.
SARA Title III	Contains no ingredients which exceed De Minimus reporting requirements.
California Prop 65	This product contains the following substances that are regulated under California Proposition 65: Dioxane, Ethylene Oxide

SECTION 16	Other Information
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References

1. ACGIH, Threshold Limit Values for Chemical Substances and Physical Agents & Biological Exposure Indices, 2004.
2. Canadian Centre for Occupational Health and Safety. CCIInfoWeb databases, 2004.
3. US EPA Title III Lists of Lists - October 2001 version.
4. Material Safety Data Sheets from manufacturer.