SECTION I - PRODUCT IDENTIFICATION

PRODUCT NUMBER : 1104/0180
PRODUCT NAME : Belzona® 1111 (Super Metal) Solidifier
PRODUCT CLASS : Modified polyamine

SECTION II - HAZARDOUS INGREDIENTS/TOXICOLOGICAL DATA

<table>
<thead>
<tr>
<th>Hazardous Components</th>
<th>% by Weight</th>
<th>CAS Number</th>
<th>Exposure Limits</th>
<th>Toxicity</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>OSHA ACGIH PEL (TWA)TLV mg/m³ ppm mg/m³</td>
<td>LD₅₀ Oral mg/Kg Dermal mg/m³</td>
</tr>
<tr>
<td>Diethylenetriamine</td>
<td>2.5-10</td>
<td>111-40-0</td>
<td>N/A N/A</td>
<td>4 (sk)</td>
</tr>
<tr>
<td>Phenol</td>
<td>1.6</td>
<td>108-95-2</td>
<td>19 5</td>
<td>10 (sk)</td>
</tr>
<tr>
<td>Tris-dimethylamino-methyl Phenol</td>
<td>1-5</td>
<td>90-72-2</td>
<td>N/A N/A</td>
<td>N/A</td>
</tr>
<tr>
<td>Amorphous silica</td>
<td>1-5</td>
<td>7531-86-9</td>
<td>N/A N/A N/a</td>
<td>N/A N/A N/A</td>
</tr>
</tbody>
</table>

CARCINOGENICITY
No data is available for the mixture, however, none of the ingredients are listed as carcinogens by OSHA, NTP, ACGIH or IARC.

SECTION III - PHYSICAL DATA

APPEARANCE AND ODOR : Light gray paste with ammonical odor.
BOILING POINT : >175°C
SPECIFIC GRAVITY : 1.66
VAPOR PRESSURE : N/A
VAPOR DENSITY : N/A
EVAPORATION RATE : N/A
% VOLATILE BY VOLUME : 0
SOLUBILITY IN WATER : Insoluble

SECTION IV - FIRE AND EXPLOSION HAZARD DATA

FLASH POINT : >95°C
TEST METHOD : Closed Cup
EXPLOSION LIMITS : LOWER : N/A
          UPPER : N/A
OSHA FLAMMABILITY CLASS : Class IIIIB liquid.
FLAMMABILITY INDEX (NFPA) : 1 - Must be preheated before ignition can occur.
INSTABILITY INDEX (NFPA) : 0 - Normally stable, even under fire conditions.
HEALTH HAZARD (NFPA) : 3 - Can cause serious or permanent injury.
EXTINGUISHING MEDIA
Water fog (not a direct stream of water). Foam, carbon dioxide, dry chemical.

SPECIAL FIRE FIGHTING PROCEDURES
Wear protective clothing and use self-contained breathing apparatus. Full bunker gear should be worn in extreme cases. Use sand to contain burning material.

UNUSUAL FIRE AND EXPLOSION HAZARDS
Decomposition and combustion products may be hazardous.

SECTION V – HEALTH HAZARDS

ROUTE(S) OF ENTRY
Skin contact, skin absorption, eye contact, inhalation.

PRIME HAZARD(S)
Toxic. Corrosive.

EFFECTS OF EXPOSURE

Acute
There is no data on the product itself. Adsorption of phenolic solutions through the skin may be very rapid and can cause death. Lesser exposures can cause damage to the kidneys, liver, pancreas, spleen and edema of the lungs. Contact with skin or any living tissue may cause burns, in severe cases complete tissue destruction may occur. Contact with eyes may cause severe irritation with corneal injury, which may result in permanent impairment of vision. Exposure to vapors may result in irritation of the mucous membrane and the respiratory system, in severe cases burns may occur.

Chronic
There is no data on the product itself. Chronic exposures of phenolic solutions can cause death from liver and kidney damage. Prolonged or repeated contact with the skin or mucous membrane may result in irritant symptoms such as redness, blistering or dermatitis. Onset of symptoms may be delayed. Causes of allergic skin reaction have been observed.

EMERGENCY AND FIRST AID PROCEDURES

Inhalation
If symptoms are experienced, remove source of contamination and/or move victim to fresh air. If recovery is delayed or there are signs of distress obtain medical attention immediately.

Eye contact
Flush eyes with water for 15 minutes. Immediate first aid is necessary to prevent eye damage. Seek medical advice if any irritation persists.

Skin contact
Immediately remove excess with a clean cloth and wash skin thoroughly with soap and water. If irritation or inflammation persists, seek medical advice.

SECTION VI – REACTIVITY DATA

Ingestion
If swallowed, do not induce vomiting. Rinse mouth with water and drink 1 cup of water every 10 minutes for 30 minutes. Call TAMPA BAY Regional Poison Center (Tel.No.1-800-282-3171) and/or seek medical advice.

MEDICAL CONDITIONS AGGRAVATED BY EXPOSURE
Skin and eye conditions.
STABILITY: Stable
STABILITY CONDITIONS TO AVOID: N.ap

INCOMPATIBILITY (MATERIALS TO AVOID CONTACT WITH)
  Strong oxidizing agents, acids, epoxy resins and isocyanates.

HAZARDOUS DECOMPOSITION PRODUCTS
  Gaseous combinations of carbon, hydrogen, nitrogen and oxygen may occur at elevated
temperatures.

HAZARDOUS POLYMERIZATION
  Hazardous polymerization will not occur when stored and used as directed.

POLYMERIZATION CONDITIONS TO AVOID
  N.ap

SECTION VII - SPILL AND LEAK PROCEDURES

SPILLAGE
  Absorb with an inert material (e.g. earth or sand). Sweep up, place into suitable labelled containers,
  seal and dispose of properly. Flush area with detergent and water.

WASTE DISPOSAL METHODS
  Dispose of in accordance with Local, State and Federal Regulations.

SECTION VIII - SPECIAL PROTECTION INFORMATION

PERSONAL PROTECTIVE MEASURES
RESPIRATORY: In confined areas or where good natural/mechanical ventilation is not available,
leading to a risk of exceeding the TLV's indicated, an appropriate NIOSH or
MSHA approved respirator should be worn.

SKIN: Impermeable gloves, such as Neoprene or Nitrile. Wash hands with soap and
water and use hand cream. Suitable protective clothing to minimize skin contact. Remove
contaminated clothing and wash before reuse.

EYE: Safety glasses or goggles. Eyewash station.

MECHANICAL PROTECTIVE MEASURES
VENTILATION: Where adequate natural ventilation is not available provide suitable local exhaust
ventilation.

OTHER PROTECTIVE EQUIPMENT
  Where there is a risk of contamination of footwear, safety boots should be worn
  and cleaned thoroughly before reuse. Cotton or cotton/synthetic overalls or
  coveralls are normally suitable. Grossly contaminated clothing should be removed
  and the skin washed with soap and water or a proprietary skin cleaner.
OTHER COMMENTS

Where machining or abrading of cured material leads to the production of respirable and/or nuisance dust, an appropriate NIOSH or MSHA approved respirator should be worn.

SECTION IX - SAFE HANDLING AND STORAGE

HANDLING AND STORAGE PRECAUTIONS

HANDLING

Avoid breathing vapors and contact with skin and eyes.

STORAGE

Overheating may cause containers to rupture. Containers should be stored under cool, dry conditions. Empty containers will retain residue and may be dangerous. Check all containers for leaks at regular intervals and before use.

HYGIENE PRACTICES

When using, do not eat, drink or smoke. Remove contaminated clothing and launder before reuse. Wash hands with soap and water after handling this product.

SECTION X - REGULATORY INFORMATION

SARA TITLE III - NOTIFICATION OF TOXIC CHEMICALS

Phenol, CAS Number 108-95-2, is subject to reporting requirements under section 313 of the Superfund Amendment and Reauthorization Act of 1986 (40 CFR Part 372).

DISCLAIMER

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